



Alliances – Down the Yellow Brick Road?

- Background
- General Approach
- Learnings (So Far)
- “Watch Outs” Navigating the Haunted Forest
- Summary

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Background

- Definition of an Alliance
 - Depends on who you ask?
 - “A long-term commitment between two or more organizations for the purpose of achieving specific (strategic) business objectives by maximizing the effectiveness of each participant's resources.” (CI)
 - Other labels - Key Supplier, etc.

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Background

- Pros / Cons - owner's perspective
- Pros
 - Consistency of people (pick of people)
 - Improved safety
 - Improved cycle time
 - Streamlined contracting / admin. processes
 - Consistent processes applied

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Background

- Pros / Cons - owner's perspective
- Cons
 - Competitive environment compromised
 - "Group Think" - complacency
 - Independent contractor relationship

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Background

- Pros / Cons - engineer's/contractor's perspective
- Pros
 - Ability to plan work
 - Improved safety
 - Consistent labor utilization
 - Consistent revenue flow

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Background

- Pros / Cons - engineer's/contractor's perspective
- Cons
 - May not be the "chosen one(s)"
 - Heavy reliance upon one customer / industry

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General Approach

- Consolidation Trends
 - Most major corporations - narrowing supply base
 - Weyerhaeuser
 - PNW facility - engineering and construction
 - Purchasing Improvement Effort

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What is Purchasing Improvement?

An effort to:

- Achieve a permanent, significant cost reduction in our annualized cost of equipment, goods and services
- Standardize on best products/services
- Consolidate suppliers
- Build a purchasing function to continue improvement

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Learnings (So Far)

- Benchmark Information
 - Success of Alliance Relationships Vary
 - Approaches Vary
 - Informal alliances (blanket agreements, historical success)
 - Formal alliances (committed, managed)
 - How? - RFP selection process / negotiated
 - Scope of alliance

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Learnings (So Far)

- IPA Study
 - IPA sponsored study -- attributes of successful projects and relationship between alliance Vs. non-alliance
 - 1200 completed major projects
 - Equal size, complexity, technology and definition
 - Asia, North America and Europe

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Learnings (So Far)

- IPA Findings
 - Cost, cycle time, performance (after start-up) and safety - no statistical difference
 - Actual start-up was stastically significant
 - Project success factors -- strength of project team and good processes used
 - "Overall the alliance and non-alliance projects are about the same."

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"Watch Outs" -- Navigating the Haunted Forest

- Lack of communication
- Lack of commitment
- How can we measure the benefits of an alliance
 - Use of measurement / tracking
- Lack of understanding of the capital process(es)

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Summary

- Alliances --
 - Are not a panacea
 - Are not a replacement for good people and excellent processes consistently applied
 - Require a sincere commitment from both owner and contractor / engineer
 - Can and should provide mutual (measurable) benefit to all parties
